

**AMENDMENT NO. 1     MARCH 1979**  
**TO**  
**IS : 8393 - 1977 SPECIFICATION FOR ROLL**  
**SEAL PILFERPROOF CLOSURES**

**Alteration**

( *Page 4, clause 3.2.1* ) — Substitute the following for the existing clause:

**'3.2.1** The shell shall be manufactured from aluminium sheet conforming to designation 40800 or 31000 of IS : 737 - 1974† and shall be in H<sub>2</sub> or H<sub>3</sub> hardness. The thickness of the various sizes of aluminium sheet shall be as under:

For closures up to and including 28 mm size	$0.20 \pm 0.02$ mm
For closures above 28 mm size	$0.23 \pm 0.02$ mm

Aluminium sheets of higher nominal thickness may be used if required by the purchaser.'

( MCPD 12 )